

Threading our way to Excellence

"TRU-THREAD" synonymous with Quality Thread & Plain Gauges was established in 1982.

During this journey of four decades, we have built world-class manufacturing and calibration facilities.

The excellent manufacturing setup enables us to produce gauges 'TRUE' to the specification.

The precision of manufactured gauges is checked in our well-equipped calibration lab.



Manufacturing facilities in India certified for ISO 9001 QMS by TUV-SUD

ISO/IEC/17025



CC-2842



Calibration lab in India accredited for ISO 17025-2017

Visit our website www.truthread.com for the latest status of ISO certification & accreditation scope of calibration lab and its CMC.



Our Product Range covers almost all types of Thread Profiles

Plain Plug	Unified	Wire Threads/STI	Buttress & Saw Tooth	Taper -DIN 158
Snap Gauge	BSW/BSF/Whits	Pipe Threads - G	BSPT _r / R/Rc/Rp	BS EN ISO 11363
Plain / Setting Ring	BA, BS Cycle	ACME & Stub Acme	NPT/NPTF/PTF	API – 5B & 11
ISO Metric	BS Conduit & PG	Trapezoidal	NGT/ SGT	API - Spec 7/2

In addition to these we offer customised solutions for gauging based on your requirements.

Our esteemed customers are spread in all types of Engineering industries

- Boilers / Pressure vessels.
- Fasteners.
- Automobiles & components.
- Medical Equipment
- Defense equipment.
- Hydraulics.
- Aerospace.
- Pneumatics.
- Dairy equipment.
- Machine tools.
- Agro equipment.
- Scuba diving equipment
- Electric Vehicles
- Oli & Gas



Calibration Certificates

www.truthread.com
Truthread Gauges & Tools Pvt. Ltd.
 Regd. Off: T-83, M.I.D.C. BHOSARI, PUNE - 411 026, INDIA
 Tel: +91-20-4676 9500, 4676 9505, 4678 1234.
 CIN : U17231PN1982PTC027369
 mktg@truthread.com | export@truthread.com | calib@truthread.com

TRUTHREAD

CALIBRATION CERTIFICATE

Receipt Date 27/07/2021	Calibration Date 28/07/2021	Issue Date 28/07/2021	Next due Date (by customer)	ULR- CC284221000001034F	Certificate No. N2021/01034
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Customer Name & Address:
 Sanku Industrial Equipments Pvt. Ltd.
 8th Floor,
 10/10, Ring Road,
 Phase 4, ITD, Mahape, Navi Mumbai, India

Description/Size: **2-12 UN 2B Go & Nogo Plug**
 Specification: ASME B 1.2-1983
 Calibration Procedure: As per Calibration Procedure No. TTG/CL/CI.05

1. Mechanical Calibration I. Dimension [Basic Measuring Instruments, Gauge etc.]

Equipment & Masters used for Calibration	Traceability
Floating Carriage Micrometer	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0426/E-002 Dated 26/04/2021 valid up to 25/04/2023
Cylindrical Setting Master	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0603/C-002 dated 04/06/2021 valid up to 03/06/2023
Thread Measuring Wires (2 Wire unit)	Calibrated by NABL accredited Lab No. CC2656, Certificate No. CGIL/2021/0603/C-001 dated 04/06/2021 valid up to 03/06/2023

Measurements are traceable to SI units through unbroken chain of calibration by NMI/ISO 17025 accredited laboratories.
 * Measurement uncertainty is at coverage factor k=2, coverage probability of 95.45% for normal distribution.

CALIBRATION RESULTS (Unit of Measurement -mm)

Parameter / size	Specified	Actual Reading	* Measurement Uncertainty	Remarks
GO	Make - Truthread	ID.No. AB43688 / DB92361		
Major Diameter	50.8000±0.0152	50.8132 / 50.8140	± 0.0018	
Pitch Diameter	49.4258±0.0102	49.4326 / 49.4329	± 0.0018	
NOGO	Make - Truthread	ID.No. AB43688 / DC29724		
Major Diameter	50.5434-0.0152	50.5320 / 50.5324	± 0.0018	
Pitch Diameter	49.6265-0.0102	49.6206 / 49.6213	± 0.0018	

Environmental Conditions: Temp. 20.4°C, Humidity 52.1% RH
 Calibrated By: Ritu Gupta, Calibration Engineer
 Authorized By: Kirti Kulkarni, Cal. Lab Manager

POA/2021-22/088 Dtd: 27/07/2021 OUT/1465 TTG/CL/FR.28 (Issue/ date: 00/15 Feb 20/Rev/ date: 01/28 Oct 20) Page 1 of 1

- Calibration certificate issued by our Lab accredited for ISO 17025 standard with ILAC-MRA logo. (A4 Size)
- These Certificates are changeable.
- With Mutual Recognition Agreement (MRA) & ILAC logo, our calibration certificates are accepted across the world.

TRUTHREAD Truthread Gauges & Tools Pvt. Ltd. **Calibration Certificate**

Customer: Luca Cirio
 Size: M18-6g Go Ring
 Specification: ISO 965-2013 & Gauging Practice ISO 1502-1996

Calibrated Parameters	GO ID No. EA69508		NOGO ID No.	
	Specified	Observed	Specified	Observed
Major Diameter	Min. 18.1495	Clearing OK		
Pitch Diameter	16.3260 ± 0.0090	16.326		
Minor Diameter	15.2520 ± 0.0090	15.248		
Pitch Error	2.5000 ± 0.0050	0.002		
Flank Angle	30° ± 10'	30°3'29"55"		

TTG/CAFR.13 (Issue/ date: 00/15 Feb 20/Rev/ date: 00/15 Feb 20)

Certificate No. S21/014688
 Issue Date: 06/08/2021
 Dimensions in mm
 Measurements Carried out at 20 ± 1 °C & RH 50 ± 10. Measurements are traceable to SI units through unbroken chain of Calibration by NMI/ISO 17025 accredited Laboratories. OUT/41099(EA69508)
 Calibrated By: Rajesh Gaurani

§ This certificate is digitally approved & does not require Signature.

Calibration certificate issued with each gauge free of cost. It covers all important parameters of Threads. (Size : 21x10cms.)

Our satisfied Customers are spread all over the world.

- Australia
- Argentina
- Brazil
- Canada
- Chile
- China
- Croatia
- Germany
- Israel
- Italy
- Japan
- Malaysia
- Maldives
- Oman
- Portugal
- Poland
- Quatar
- Romania
- Russia
- Spain
- South Africa
- Singapore
- Sweden
- Thailand
- Taiwan
- Turkey
- Tunisia
- USA
- UAE
- UK

- We have established a marketing office and warehouse in central Europe, in the city of Wroclaw, Poland.
- Our warehouse stocks a wide range of standard gauges. This is to facilitate easy access to our European customers.
- Our professionally trained team is happy to serve our customers with quality products, quick & efficient service, and a short delivery time.

For your Gauging needs, Contact us.



Tru-Thread Gauges & Tools Pvt. Ltd.

CIN : U17231PN1982PTC027369

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 Website : www.truthread.com

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